



18028

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	3303	853720A10	CARBURETOR (Upper)	1	(40)	
1	3303	853720A09	CARBURETOR (Upper)	1	(40 Lightning XR/50)	
2	3303	853720A11	CARBURETOR (Center)	1	(40)	
2	3303	853720A 6	CARBURETOR (Center)	1	(40 Lightning XR/50)	
3	3303	853720A13	CARBURETOR (Lower)	1	(40)	
3	3303	853720A12	CARBURETOR (Lower)	1	(40 Lightning XR/50)	
4		16250 3	MAIN JET, (#122)	3	(40)	
4		803883	MAIN JET, (#132) (Upper/Center)	2	(40 Lightning XR/50)	
4		16250 4	MAIN JET, (#135) (Lower)	1	(40 Lightning XR/50)	
5		16251 3	SLOW JET, (#66)	3	(40)	
5		16251 4	SLOW JET, (#80)	3	(40 Lightning XR/50)	
6	19	855566	PLUG	3		12
7		16254 5	FLOAT NEEDLE	3		12
8	17	16256 1	PIN	3		12
9		16253 2	FLOAT	3		12
10	10	853698 1	SCREW	3		
11	10	16263 1	STOP SCREW (Upper Carburetor)	1		
12	24	16264 1	SPRING (Upper Carburetor)	1		
13	10	812935 5	IDLE ADJUSTMENT SCREW	3		
14	24	16264 1	SPRING	3		
15		16258 3	FLOAT BOWL (Upper/Center Carburetor)	2		
15		16258 4	FLOAT BOWL (Lower Carburetor)	1		
16	27	855567	GASKET	3		12
17	10	16260 3	SCREW	12		12
18	10	16261 3	DRAIN SCREW	3		
19	27	855567 1	GASKET	3		12
20		812650 2	MAIN NOZZLE	3	(40)	
20		812650018	MAIN NOZZLE	3	(40 Lightning XR/50)	
21		855540 1	CARB COVER	3		12
22	27	855541 2	GASKET	3		12
23	10	855542 1	SCREW	6		12
24		855568	COVER (Lower Carburetor)	1		
25	10	16260 4	SCREW (Lower Carburetor)	4		
26	27	855569	GASKET (Lower Carburetor)	1		
27	21	851812	CHECK VALVE (Lower Carburetor)	2		
28	10	851813	SCREW (Lower Carburetor)	2		
29	11	851814	NUT (Lower Carburetor)	2		
30		853731 2	DIAPHRAGM (Lower Carburetor)	1		
31	27	855569 1	GASKET (Lower Carburetor)	1		
32		853729 1	PUMP HOUSING (Lower Carburetor)	1		
33	25	895112001	CRUMMET	2		